



PAINT SYSTEM

N° 19

7-740 Synthetic topcoat oven dry 80°C

TYPE OF SUBSTRATE

Corroded Steel
 Non corroded steel
 Black iron steel with calamine
 Black iron steel without calamine

CHARACTERISTICS

Speed : ****
 Durability : **
 Aspect : ****
 Low cost : ***

NB OF PROCESSES : 1

PRODUCT TYPE

Topcoat : 1K

SPRAYING METHOD

Conventional - Airless

PREPARATION OF SUBSTRATES

See enclosed "Preparation of substrates" sheet for details

SYSTEM

TOPCOAT

PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING
7-740 Synthetic topcoat 80°C	1000	2	20-25 min	Through Dry : 40-50 min (80°C)
1-610 Synthetic thinner	150-200			
TOTAL FILM BUILD : 40-50 microns				

Note : Mat and semi-gloss finish : use 7-750 Synthetic matt topcoat oven 80°C.

TECHNICAL DATASHEETS

For further information, please refer to the following technical datasheets

7-740 Synthetic topcoat oven 80°C	TDS : 547
7-750 Synthetic matt topcoat oven 80°C	TDS : 548