



PAINT SYSTEM

N° 20

7-710 Synthetic topcoat oven dry 120°C

TYPE OF SUBSTRATE

Corroded Steel
 Non corroded steel
 Black iron steel with calamine
 Black iron steel without calamine

CHARACTERISTICS

Speed : ****
 Durability : **
 Aspect : ****
 Low cost : ***

NB OF PROCESSES : 1

PRODUCT TYPE

Topcoat : 1K

SPRAYING METHOD

Conventional - Airless

PREPARATION OF SUBSTRATES

See enclosed "Preparation of substrates" sheet for details

SYSTEM

TOPCOAT

PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING
7-710 Synthetic topcoat 120°C	1000	2	20-30 min	Through Dry : 40-50 min (120°C)
1-610 Synthetic thinner	200-300			
TOTAL FILM BUILD : 40-50 microns				

Note : Mat and semi-gloss finish : use 7-720 Synthetic matt topcoat 120°C. Do no use temperature above 150°C

TECHNICAL DATASHEETS

For further information, please refer to the following technical datasheets

7-710 Synthetic topcoat oven 120°C	TDS : 545
7-720 Synthetic matt topcoat oven 120°C	TDS : 546