



PAINT SYSTEM
N° 22

7-514 2K Polyurethane topcoat for galvanised sheets

TYPE OF SUBSTRATE
Corroded Steel
Non corroded steel
Black iron steel with calamine
Black iron steel without calamine
Galvanised steel sheets

CHARACTERISTICS
Speed : ***
Durability : **
Aspect : **
Low cost : ***
NB OF PROCESSES : 1
PRODUCT TYPE
Topcoat : 2K
SPRAYING METHOD
Conventional - Airless

PREPARATION OF SUBSTRATES
See enclosed "Preparation of substrates" sheet for details

SYSTEM

TOPCOAT				
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING
7-514 2K PU topcoat for galvanised sheets	1000	2	10-15 min	Dust free : 20 min Handling : 7-8 hours Through Dry : 24-36 hours 20°C 60 min 60°C
9-000 MS super rapid hardener	150			
1-430 Acrylic thinner	100-150			
TOTAL FILM BUILD : 45-55 microns				

TECHNICAL DATASHEETS	
For further information, please refer to the following technical datasheets	
7-514 2K Polyurethane topcoat for galvanised sheets	TDS : 539