SAFETY DATA SHEET



Date of issue/Date of revision 14 April 2025

Version 16

Section 1. Identification

: BLACK EPOXY **Product name Product code** : PCM90144 : Not available. Other means of

identification

Product type : Powder.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.

Use of the substance/ Notapplicablets. Painting-related materials.

Uset Edvised against

Manufacturer : PPG Industries. Inc.

One PPG Place Pittsburgh, PA 15272

Emergency telephone

: (412) 434-4515 (U.S.) number

(514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number : 1-888-774-2001 (US and Canada)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: COMBUSTIBLE DUSTS

CARCINOGENICITY - Category 1A

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 27.7% (dermal), 70.3% (inhalation)

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : May cause cancer.

May form combustible dust concentrations in air.

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have

been read and understood. Wear protective gloves, protective clothing and eye or face

protection.

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Product name BLACK EPOXY

Section 2. Hazards identification

Response

Storage

Disposal

Supplemental label elements

: IF exposed or concerned: Get medical advice or attention.

The exposed of concerned. Collineared advice of allent

: Store locked up.

: Dispose of contents and container in accordance with all local, regional, national and

international regulations.

: Keep container tightly closed. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Prevent dust accumulation. Emits toxic fumes when

heated.

Hazards not otherwise classified

: Fine dust clouds may form explosive mixtures with air. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin. nose and throat.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Product name : BLACK EPOXY

Ingredient name	%	CAS number
L ímestone	≥20 - ≤50	1317-65-3
carbon black	≥1.0 - ≤5.0	1333-86-4
titanium dioxide	≤1.0	13463-67-7
crystalline silica, respirable powder (>10 microns)	≤1.0	14808-60-7
crystalline silica, respirable powder (<10 microns)	<1.0	14808-60-7

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Inhalation

Skin contact

Ingestion

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

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Product name BLACK EPOXY

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits

may cause irritation of the eyes.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits

may cause irritation of the nose, throat and lungs.

Skin contactIngestionNo known significant effects or critical hazards.No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

irritation redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : No specific data.
Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical powder.

: Avoid high pressure media which could cause the formation of a potentially explosible

dust-air mixture.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: Fine dust clouds may form explosive mixtures with air.

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides metal oxide/oxides

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by

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Section 7. Handling and storage

Special precautions

grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

: If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Do not store below the following temperature: 5°C (41°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Imestone	OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m³. Form: Total dust. TWA 8 hours: 5 mg/m³. Form: Respirable fraction.
carbon black	ACGIH TLV (United States, 1/2024) TWA 8 hours: 3 mg/m³. Form: Inhalable fraction. OSHA PEL (United States, 5/2018)
titanium dioxide	TWA 8 hours: 3.5 mg/m³. ACGIH TLV (United States, 1/2024) TWA 8 hours: 2.5 mg/m³. Form: respirable fraction, finescale particles. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m³. Form: Total dust.
crystalline silica, respirable powder (>10 microns)	ACGIH TLV (United States, 1/2024) [Silica, crystalline] TWA 8 hours: 0.025 mg/m³. Form: Respirable fraction. OSHA PEL (United States, 5/2018) [Silica, crystalline] TWA 8 hours: 50 μg/m³. Form: Respirable dust. OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 250 / (%SiO ₂ +5) mppcf. Form: Respirable.

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Section 8. Exposure controls/personal protection

crystalline silica, respirable powder (<10 microns)

TWA 8 hours: $10 / (\%SiO_2+2) \text{ mg/m}^3$. Form:

Respirable.

ACGIH TLV (United States, 1/2024) [Silica,

crystalline]

TWA 8 hours: 0.025 mg/m³. Form:

Respirable fraction.

OSHA PEL Z3 (United States, 6/2016)

TWA 8 hours: $250 / (\%SiO_2 + 5)$ mppcf. Form:

Respirable.

TWA 8 hours: $10 / (\%SiO_2+2) \text{ mg/m}^3$. Form:

Respirable.

Key to abbreviations

= Acceptable Maximum Peak = American Conference of Governmental Industrial Hygienists. ACGIH

= Ceiling Limit

F = Fume IPEL = Internal Permissible Exposure Limit

= Occupational Safety and Health Administration. OSHA

= Respirable

Ζ = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

S = Potential skin absorption SR = Respiratory sensitization

SS = Skin sensitization

STEL = Short term Exposure limit values

= Total dust TD

= Threshold Limit Value TLV TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection

Safety glasses with side shields.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

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Section 8. Exposure controls/personal protection

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: nitrile rubber, natural rubber (latex)

Body protection: Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before

handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying

with an approved standard if a risk assessment indicates this is necessary.

The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Solid.

Powder.

Color : Black.

Odor threshold : Not available.

Not available.

pH : Not applicable.Melting point : Not available.

Boiling point : Not available.

Flash point : Closed cup: Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Flammability : Not available.

Lower and upper explosive

(flammable) limits

: Not applicable.

Evaporation rate : Not available.Vapor pressure : Not available.Vapor density : Not applicable.

Relative density : 1.44

Density (lbs / gal) : 12.02

Bulk Density (g/cm³) : 1.45

Media Result

Solubility(ies) : cold water Not soluble

Partition coefficient: n-

octanol/water

: Not applicable.

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Product name BLACK EPOXY

Section 9. Physical and chemical properties

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not applicable.

% Solid. (w/w) : 100

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
☑mestone	LD50 Oral	Rat	6450 mg/kg	-
carbon black	LD50 Oral	Rat	>10 g/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

<u>Irritation/Corrosion</u>

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory: There are no data available on the mixture itself.

<u>Mutagenicity</u>

Sensitization

Conclusion/Summary: There are no data available on the mixture itself.

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Section 11. Toxicological information

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
<mark>c</mark> arbon black	-	2B	-
titanium dioxide	_	2B	-
crystalline silica, respirable powder (>10 microns)	+	1	Known to be a human carcinogen.
crystalline silica, respirable powder (<10 microns)	+	1	Known to be a human carcinogen.

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
rystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

<u>Target organs</u>: Contains material which may cause damage to the following organs: lungs, upper

respiratory tract, skin, eyes.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact: Exposure to airborne concentrations above statutory or recommended exposure limits

may cause irritation of the eyes.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits

may cause irritation of the nose, throat and lungs.

Skin contactIngestionNo known significant effects or critical hazards.No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

irritation redness

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Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary: There are no data available on the mixture itself. This product contains crystalline silica

which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure

and eye contact.

Short term exposure

Potential immediate : There are no data available on the mixture itself.

effects

Potential delayed effects: There are no data available on the mixture itself.

Long term exposure

Potential immediate: There are no data available on the mixture itself.

effects

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	(Dermal (mg/kg)	,	(vapors)	Inhalation (dusts and mists) (mg/ I)
☑ mestone	6450	N/A	N/A	N/A	N/A

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Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 >56000 mg/l	Fish	96 hours
	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/Water partition coefficient

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class (es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

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Product name BLACK EPOXY

14. Transport information

Marine pollutant
substancesNot applicable.Not applicable.Not applicable.

Additional information

DOT : None identified.IMDG : None identified.IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): All components are active or exempted.

U.S. Federal regulations :

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : COMBUSTIBLE DUSTS

CARCINOGENICITY - Category 1A

Composition/information on ingredients

Name	%	Classification
earbon black	≥1.0 - ≤5.0	COMBUSTIBLE DUSTS CARCINOGENICITY - Category 2
titanium dioxide crystalline silica, respirable powder (>10 microns)	≤1.0 ≤1.0	CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 1A
crystalline silica, respirable powder (<10 microns)	<1.0	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

MARNING: Cancer - www.P65Warnings.ca.gov.

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Product name BLACK EPOXY

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 7/20/2023

Organization that prepared

the SDS

: EHS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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