



Technical Bulletin TB-009

Cut-In System for Replacement Parts

DELTRON® Cut-In systems are designed for use in areas that will not be exposed to direct sunlight.

Option 1

This is a one step color/clear application. It allows faster application and dry times than a two step basecoat, clearcoat application.

1. The repair area should be properly cleaned, sanded and primed.
2. Mix unreduced DBC Color and Clear

	DCU2021/DCU2042
<u>DBC Color</u>	<u>DC3000/DC4000</u>
1	1

3. Reduce the color/clear mixture from above with the recommended hardener/thinner.

DBC/DCU2021		
<u>DBC/DCU2042</u>	<u>DCX61</u>	<u>DT Reducer</u>
4	1	1

DBC/DC3000	DCH	
<u>DBC/DC4000</u>	<u>Hardener</u>	<u>DT Reducer</u>
4	1	½

4. Apply 2 - 3 coats with 5 minutes flash between coats, or to proper color match.
5. The part may need to be recoated after 1 hour.

Option 2

DBC500 Color Blender may also be used as a fast drying cut-in clear for DBC colors.

1. The repair area should be properly cleaned, sanded and primed.
2. Apply 2 - 3 coats of DBC color or to proper color match.
3. Reduce

<u>DBC500</u>	<u>DT Reducer</u>
1	1

4. Apply 2 - 3 coats of reduced DBC500.
5. Allow 5 - 10 minutes flash between coats.

Note:

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