

## 2K Rollable Primer Surfacer

# SX1060

ONECHOICE® SX1060 is a premium quality rollable spot repair primer surfacer for today's highly productive collision repair centers. This gray, 2K primer surfacer is a high build, fast drying product that features superior sanding characteristics and excellent topcoat gloss holdout.

SX1060 can be used over sanded original finishes and/or properly prepared bare steel, galvanized and aluminum substrates.



### Features & Benefits

- High solids
- Simple mix ratios
- Fills quickly
- User friendly
- Increased productivity
- Labor savings

### Required Products

- SX1061 2K Surfacer Catalyst
- SX1066 Light Build Roller
- SX1068 Roller Handle
- SX1069 Roller Pan











### Compatible Surfaces

- Steel - Properly sanded and cleaned. Products may be applied directly to metal for small dent and crease repairs. SX1060 is not recommended for larger areas such as full-panels.
- Zinc coated steel - Properly sanded, cleaned and either treated or primed with etch or epoxy primer.
- Galvanized steel - Properly sanded, cleaned and either treated or primed with etch or epoxy primer.
- Aluminum - Properly sanded, cleaned and either treated or primed with etch or epoxy primer.
- Plastics - Properly sanded, cleaned and primed with a plastic adhesion promoter / primer.
- Cured and sanded OEM finishes (excluding lacquer)
- Cured and sanded refinish topcoats and undercoats (excluding lacquer)
- E-Coat (must be sanded)

### Compatible Products

- All PPG Epoxy Primers
- All PPG Etch Primers
- DELTRON® DF Body Filler fully cured and sanded.
- CONCEPT® (DCC) Acrylic Base
- NEXA AUTOCOLOR® 2K® P420/P421/P422
- Deltron 2000 (DBC) Basecoat
- AQUABASE® Plus Waterborne Basecoat
- ENVIROBASE® High Performance Waterborne Basecoat
- GLOBAL REFINISH SYSTEM® (BC) Basecoat Color

Directions for Use:

<b>Surface Preparation:</b>	 	<ul style="list-style-type: none"> <li>Sand the bare metal areas completely with (P80-P180) grit abrasive. Sand old finishes with P280-P320 grit dry by hand or machine or P400 grit wet.</li> <li>Clean with an appropriate PPG wax and grease remover</li> </ul>
<b>Mix Ratio:</b>	 	<div style="text-align: center;"> <b>SX1060 : SX1061</b>  <hr/> <b>4 : 1</b> </div> <p><b>Pot Life:</b> 30 Minutes at 70°F (21°C)</p>
<b>Application:</b>		<ul style="list-style-type: none"> <li>Using a SX1066 Light Build Roller attached to the SX1068 Roller Handle, roll on the primer until it fully covers the roller.</li> <li><b>First Coat:</b> Start from the center of the repair and roll the primer all the way out to the clearcoat featheredge. Using a “flicking” or lifting technique to create a feathered edge all around the repair area. This technique will ensure a thin, smooth edge and make sanding easier.</li> <li><b>Second Coat:</b> After the previous coat has flashed for 3 - 5 minutes, start from the center and roll 2nd coat to within 1” of the outside edge of the first coat using the featheredge “lifting” technique.</li> <li>Applying primer all the way to the featheredge will trap solvent, overbuild the edge, and lead to shrinkage.</li> <li><b>Optional Third Coat:</b> If required, apply 3rd coat to within about 1” of the edge of the 2nd coat.</li> <li>SX1069 Roller Pans are designed to be solvent resistant and may be cleaned and re-used or disposed of properly</li> </ul>
<b>Drying Times:</b>	   	<p><b>Between Coats:</b> 3 - 5 minutes at 70°F (21°C)</p> <p><b>Air Dry:</b> Cure 2 - 3 hours at 70°F (21°C)</p> <p><b>Oven Bake:</b> Flash 10 minutes and bake 20 - 30 minutes at 140°F (60°C)</p> <p><b>IR Cure:</b> Medium Cure - Flash 10 minutes and bake 20 minutes</p>
<b>Sanding:</b>		<p><b>Sanding:</b> Guide coat with SXA1030 and DA sand with P360 grit followed by P1000, or wet sand with P600 followed by P1200 grit</p> <p><b>Note:</b> A minimum film build of 1.5 mils after sanding of SX1060 is recommended for optimum performance. This film will also seal out thermoplastic surfaces which may lift upon color application.</p>
<b>Equipment Cleaning:</b>		<p>SX1068 Roller Pans should be cleaned thoroughly after each use with an appropriate cleaning solvent.</p>

**Technical Data:**

**Properties:**

**RTU Combinations:**

**SX1060 : SX1061**

Mix Ratio	4 : 1
Coating Category	Primer Surfacer
VOC Actual (g/L)	501
VOC Actual (lbs./gal.)	4.18
VOC Regulatory (less water less exempt) (g/L)	519
VOC Regulatory (less water less exempt) (lbs./gal.)	4.32
Solids by weight (RTS)	62.1
Solids by volume (RTS)	39.3
Sq. Ft. Coverage / US Gal., 0.5 mil at 100% transfer efficiency	630

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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