

## MP180 2K Sealer

### Background

OMNI® MP180 is a fast drying, two component, gray sealer designed for today's automotive collision centers.

### Components

**Sealer**

MP180 2K Sealer

**Hardener**

MH165 Fast Primer Hardener

MH166 Slow Primer Hardener

### Compatible Products

**Can be applied over:**

Cleaned, sanded, and etch primed steel, galvanized, and aluminum.

Sanded and cleaned body filler, SMC and gel coated fiberglass.

Properly cleaned and sanded E-coat

Cleaned, cured, and sanded OEM and refinish coatings.

MP17x Epoxy Primers

MP176 Etch Primer

MP178 Plastic Primer

MP243 Polyester Primer

MP281 1KLight Gray Primer Surfacer

MP182 2K Urethane Surfacer

MP282 High Build 2K Primer Surfacer

**Can be topcoated with:**

MBC Acrylic Basecoat

MBP *Omni* Plus Acrylic Urethane Basecoat

MTK Acrylic Urethane Single Stage

MAE Acrylic Enamel

MAE Acrylic Enamel with Hardener

### Preparation

**Surface Cleaning:**

MX190 Cleaner

MX192 Plastic Cleaner

SXA330 Wax and Grease Remover

SWX350 (H<sub>2</sub>O-SO-CLEAN®)

**Sanding**

120 - 180 grit on bare metal - For optimum performance first apply MP176 Etch Primer or MP170 Epoxy Primer.

180 - 240 grit on old finishes, body filler.

### Mixing



**Ratios:** MP180 : MH165 / MH166  
5 : 1



**Pot Life:** 1 hour at 70°F (21°C)



**Additives:** MX193 Flexible Additive      Add 10% to RTS quart



**Tinting:** MP180 : MTK Color : MH Hardener  
4 : 1 : 1

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## Air Pressure and Gun Setup

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**HVLP:** 8 - 10 psi at the air cap  
**Compliant:** 29 - 40 psi at the gun

**Gun Setup:** 1.3 - 1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

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## Application



**Coats:** 1 wet coat

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## Dry Times



**Air Dry:** 15 minutes at 70°F (21°C)



**Recoat/Topcoat:** Scuff and reseal after 72 hours

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## Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS251 Multi Purpose Solvent or other appropriate clean up solvent after each use.

Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

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## Properties

### VOC

Package 4.6 lbs./ gal

Applied (5:1) 4.6 lbs./ gal

Tinted (4:1:1) 4.6 lbs./ gal

RTS (5:1) Solids by weight 58.7%

### Film build per coat

Applied (5:1) 1.0 - 1.4 mils

### Square foot coverage at 1 mil

Applied (5:1) 571 sq. ft per US gallon at 100% transfer

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### Limitations

*Omni* products should not be combined with components of other product lines.

### Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

### Medical Response:

**EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320**

### See Safety Data Sheet and Labels for additional safety information and handling instructions.

Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Omni* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Omni* brand distributor or visit [www.ppgrefinish.com](http://www.ppgrefinish.com) for the most up-to-date information.

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