



# PANELING

Wood & Foam Molding Adhesive

LN-606

Interior

***A fast, sure hold latex-based adhesive that provides precision placement, minimizes nailing and touts a twenty minute open time and an impact-resistant bond***



## PRODUCT DESCRIPTION

LIQUID NAILS® Paneling Wood & Foam Molding Adhesive, LN-606, is specially designed for projects like paneling and molding where instant hold is needed. The fast, sure hold of this construction adhesive provides precision placement and minimizes nailing. Twenty minute open time and an impact-resistant bond. Qualifies for points as a low emitting material under LEED v4.

## RECOMMENDED FOR

- Paneling
- Wood, foam and plastic molding
- Wainscoting
- Plywood/hardboard
- Corkboard
- MDF paneling
- Foam board and insulation board

*Please note with plastic molding and trim, the second surface should be porous. Dry time may be extended.*

## NOT RECOMMENDED FOR

- Uses other than paneling and molding installations
- Use between two non-porous surfaces
- Exterior use

## PRODUCT ADVANTAGES

- Strong instant hold
- Minimizes nailing
- Impact resistant
- Retains precise placement
- 20 minute working time
- VOC compliant
- Exceeds ASTM C-557

Please research all installation instructions and read entire label and Material Safety Data Sheet for safety, health & environmental information prior to use. See other cautions on last page.





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## SURFACE PREPARATION

Make sure that all surfaces are clean, dry and structurally sound before product is applied.

## APPLYING THE PRODUCT

All panels must be separated and conditioned to room temperature for 48 hours prior to installation. Surfaces must be clean, dry and structurally sound. Cut and pre-fit materials prior to installation. Place Cartridge in gun, cut nozzle, and puncture inner seal with nail or wire.

Apply a 1/4" bead of adhesive around the perimeter of parts to be bonded. Adhere materials within 20 minutes of gunning adhesive. Warped materials may require bracing and/or nailing.

**Note:** One surface must be porous

## INSTANT-GRAB METHOD:

**Paneling:** Apply 1/4" bead of adhesive approximately 1" from edge of panel around the perimeter. Apply two zigzag 1/4" beads in the middle of the panel. Press panel firmly into place. Remove panel from wall for one minute. Rejoin panel to wall.

**Molding:** Apply 1/4" zigzag bead to back of molding. Press molding firmly into place. Starting at one end, nail every 12".

## CLEAN UP

Water for wet adhesive. Scraping followed by wiping with mineral spirits for dried adhesive.

## DISPOSAL

Place **empty** containers in normal refuse for disposal. Remove residual product from the container, allow product to dry, and dispose of in conjunction with normal household waste. Contact your sanitation department or household hazardous waste coordinator for information concerning possible re-use of unused caulks and sealants.

EAD-C8

## LIMITED WARRANTY

PPG warrants satisfaction with this product when handled and applied according to label instructions. If product is not as warranted, PPG will, at your option, furnish replacement product or refund the purchase price. Please call 1-800-634-0015 for details. This limited warranty excludes labor or the cost of labor and is given as the exclusive warranty and remedy. **No warranty of merchantability, fitness for purpose or other warranty, express or implied, is made. PPG shall not be liable for any special, incidental or consequential damages.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusions/limitations may not apply. This limited warranty gives specific legal rights; you may have other rights that vary by state.

**WARNING!** CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION. MAY BE HARMFUL IF SWALLOWED. POTENTIAL CANCER HAZARD. CONTAINS FORMALDEHYDE WHICH HAS BEEN SHOWN TO CAUSE UPPER RESPIRATORY TRACT CANCER AND ALLERGIC RESPIRATORY REACTION. MAY CAUSE ALLERGIC SKIN REACTION. USE ONLY WITH ADEQUATE VENTILATION. **KEEP OUT OF THE REACH OF CHILDREN.** This product contains a chemical known to the state of California to cause cancer. Contains Crystalline Silica. If sanding, wear a dust mask to avoid breathing of sanding dust. Avoid contact with eyes and skin. **FIRST AID:** For skin contact, wash thoroughly with soap and water. If any product remains, gently rub with petroleum jelly, vegetable or mineral/baby oil then wash again with soap and water. Repeat as needed. Remove contaminated clothing. For eye contact, flush immediately with plenty of water for at least 15 minutes. **Get medical attention.** If swallowed, **get medical attention immediately.** If inhalation causes discomfort, remove to fresh air. If discomfort persists or breathing difficulty occurs, get medical attention. **For emergency information, customer service, MSDS or additional safety and chronic hazard information, call 1-800-634-0015. KEEP FROM FREEZING.**

## LN-606 TECHNICAL INFORMATION

**Base:** Latex

**Color:** Tan

**Appearance:** Smooth

**Application Temperature:** 40–100° F  
(5–38° C)

**Service Temperature:** 0–140° F  
(–18–60° C)

**Adhesion:** Excellent

**Extrudability:** Easy

**Consistency:** Short and buttery

**Bridging Ability:** Excellent

**Shear Strength:** 24 hours – 150 psi  
48 hours – 180 psi  
7 days – 240 psi

**Durability:** Excellent; 20 year life

**Flexibility:** Excellent

**Water Resistance:** Excellent

**Aging:** Excellent; 20 year life

**Bleed:** Will not bleed

**Odor:** Mild

**Open Time:** 20 minutes

**Minimum Cure Time:** 24 hours

**Weight Per Gallon:** 11.5 pounds (1.38 kg/l)

**Viscosity:** 440,000 CPS

**Volatiles:** 28%

**Solids:** 72%

**Flammability:** Non-flammable

**Flash Point:** >200° F (>93°C)

**Coverage:** 30 lineal feet using 1/4" bead

**Shelf Life:** 12 months from date of purchase

**Specifications:** Exceeds ASTM C-557

**VOC:** < 7% by wt. (< 50 g/L)

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