



Architectural Coatings

**GENERAL DESCRIPTION**

PPG Speedhide MaxBuild High Build Drywall Surfacer is a quick drying, interior, vinyl acrylic latex drywall surfacer for use as a first coat on unprimed/unpainted drywall. Recommended for high build spray application over new drywall. The surfacer can be used to replace the typical two-step process of applying a skim coat of joint compound to the finished drywall, followed by a coat of primer. This product ensures that the finish coat will have a smooth and uniform sheen. PPG Speedhide MaxBuild High Build Drywall Surfacer, when applied according to recommended spread rates, will achieve a GA-214 ASTM C-840 Level 5 gypsum board finish.

**RECOMMENDED SUBSTRATES**

Gypsum Wallboard-Drywall

**CONFORMANCE STANDARDS**

VOC compliant in all regulated areas

**PRODUCT INFORMATION**

6-1 White Primer

Do not tint.

**PACKAGING**

5-Gallon (18.9 L)

**LIMITATIONS OF USE**

FOR INTERIOR USE ONLY. Must be topcoated. Apply when air, product and surface temperatures are between 50°F (10°C) and 90°F (32°C).

PROTECT FROM FREEZING.

**FEATURES / BENEFITS****Features**

Less than 50 g/L VOC  
Low Odor  
High Build  
Fast Drying  
Easy to Sand

PPG Speedhide MAXBUILD™ Interior High Build Drywall Surfacer

**PRODUCT DATA**

**PRODUCT TYPE:** Vinyl Acrylic Latex  
**SHEEN:** Flat, 0-3 @60° & 85°  
**VOLUME SOLIDS\*:** 46% +/- 2%  
**WEIGHT SOLIDS\*:** 66% +/- 2%  
**WEIGHT/GALLON\*:** 13.3 lbs. (6.0 kg) +/- 0.2 lbs. (91 g)  
**VOC:** <50 g/L (0.4 lbs./gal.)

**COVERAGE:** Approximately 80 to 107 sq. ft. (7 to 10 sq. meters) per U.S. Gallon (3.78L) on smooth, nonporous surfaces.

Wet Film Thickness: 15 to 20 mils  
Wet Microns: 381 to 508  
Dry Film Thickness: 6.9 to 9.2 mils  
Dry Microns: 175 to 234

Coverage figures do not include loss due to surface irregularities and porosity or material loss due to application method or mixing. Some colors, drastic color changes, or porous substrates may require more than one coat to achieve a uniform finish.

**DRYING TIME:** Dry time @ 77°F (25°C); 50% relative humidity.

To Touch: 1 hour  
To Recoat: 4 hours  
To Full Cure: 30 days

Drying times listed may vary depending on temperature, humidity, film build, color, and air movement. Wait at least 30 days after painting before cleaning the surface with a non-abrasive, mild cleanser. Very deep colors may require longer to fully cure.

**CLEANUP:** Clean tools with warm, soapy water.

**DISPOSAL:** Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.

**FLASH POINT:** Over 200°F (93°C)

Read Label and Safety Data Sheet prior to use. See other cautions on last page.

## GENERAL SURFACE PREPARATION

Paint only clean, dry, chalk, and dust-free drywall. A minimum Level 4 drywall finish as defined by the Gypsum Association Publication GA-214 and ASTM C840 is recommended before application of this surfer.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust or fumes. LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead). Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

**GYPHUM WALLBOARD-DRYWALL:** Nails or screws should be countersunk, and they along with any indentations should be mudded flush with the surface, sanded smooth and cleaned to remove any dust prior to priming the substrate.

## APPLICATION INFORMATION

Stir thoroughly before using and occasionally when in use. USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN. Read all label and Safety Data Sheet (SDS) information prior to use. SDS are available through our web site or by calling 1-800-441-9695.

**Application Equipment:** For best appearance, an airless sprayer should be used. The product may be applied by roller, but two coats may be required to obtain recommended film thickness.

**Airless Spray:** Use a pump with a 28:1 pump ratio; tip 0.023" to 0.031"; 1/4" high-pressure material hose. Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

**Roller (nap roller cover):** 1/2" - 3/4"

**Thinning:** Do not thin.

### Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 90°F	10 to 32°C
Substrate:	50 to 90°F	10 to 32°C

## PRECAUTIONS

**WARNING! HARMFUL IF INHALED. HARMFUL IF SWALLOWED.** Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Do not breathe vapor or mist. Do not swallow. Do not get on skin or clothing. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling. Provide fresh air ventilation during and after application and drying. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this preparation. Use personal protective equipment as required. **Note: These warnings encompass the product series. Prior to use, read and follow product-specific SDS and label information.** **FIRST AID:** If swallowed, rinse mouth with water (only if the person is conscious). Call physician immediately. Do not induce vomiting unless directed to do so by medical personnel. If in eyes, rinse with water for 15 minutes. Check for and remove any contact lenses. If on skin, rinse well with water. Wash with soap and water. Get medical attention if irritation develops. If inhaled, remove to fresh air. Call physician immediately. Keep out of the reach of children. For workplace use, an SDS is available from your retailer or by calling (412) 492-5555. EMERGENCY SPILL INFORMATION: (412) 434-4515 (U.S.).

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