Apply when air and surface temperatures are above 45°F (7°C). For exterior use, recommended only as a spot primer. Do not use on solvent sensitive stains such as asphalt and tar. Must be topcoated. Extended period before topcoating may affect performance. Drying times listed may vary depending on temperature, humidity and air movement. DANGER - Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.pittsburghpaints.com, Spontaneous Combustion Advisory for additional information.

Our best professional alkyd stain blocking primer designed to meet the performance requirements of the professional applicators. SPEEDHIDE® Primer provides excellent adhesion to a wide range of surfaces, blocking and sealing out a variety of common stains including water, nicotine, markers, and graffiti stains. SPEEDHIDE® Primer can be re-coated in 1 hour and provides excellent adhesion to glossy surfaces, like Formica, aluminum, and tile. It is also recommended for use on wood, wallboard, brick, cement composition board, and cured masonry, plaster, cement, and stucco.

**Recommended Uses**
- Brick
- Concrete Block (CMU)
- Plaster
- Wood
- Cement
- Masonry
- Wallboard

**Features / Benefits**
- Excellent Adhesion to a Wide Variety of Surfaces (including glossy substrates)
- For Blocking Stains, including Water, Nicotine, Markers
- Quick Dry-Re-coat in 1 hour
- Interior Only
- Meets MPI Category #136, Stain Blocking Primer (Solvent Based)

**Limitations of Use**
- DO NOT TINT.
- 6-14 White

**Product Data**
- Gloss: 4 to 10 (60° Gloss Meter)
- VOC*: 3.50 lbs/gal (420.00 g/L)
- DFT: 1.70 minimum to 1.80 maximum mils
- Coverage: 400 to 450 sq. ft./gal. (37 to 42 sq. m/3.78L)

Note: Does not include loss due to varying application method, surface porosity, or mixing.

- Volume Solids*: 46% +/- 2.0%
- Weight Solids*: 71% +/- 2.0%
- Weight/Gallon*: 12.1 lbs. (5.5 kg) +/- 0.2 lbs. (91 g)
- Cleanup: Mineral Spirits
- Flash Point: 73°F, (22.8°C)

**Drying Time:**
- To Touch: 20 minutes
- To Handle: 1 hour
- To Recoat: 1 hour
- To Full Cure: 4 hours

**Dry Time @77°F (25°C); 50% relative humidity**
- 20 minutes

- Dangers - Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded.
General Surface Preparation

Surface to be primed must be clean, dry, and free of dirt, loose and peeling paint, mildew, chalk, grease, rust, and other surface contaminants. Cracks, gouges or other surface imperfections should be repaired prior to using sealer. For best adhesion, sand all glossy, rough, and patched surfaces.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust or fumes. LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. In Canada contact a regional Health Canada office. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

NEW WOOD: New wood should be sanded smooth and wiped clean. Any knots or resinous areas should be sealed before painting. Countersink all nails. Putty flush with surface, then prime.

PREVIOUSLY PAINTED WOOD: All excessive chalking must be removed and the surface rinsed thoroughly. Remove all loose, peeling, or flaking paint by scraping or sanding. Feather back all rough edges to sound surface by sanding. Prime all bare wood areas.

CONCRETE BLOCK, CINDER BLOCK, VERTICAL MASONRY: New concrete should cure for at least 30 days and preferably 90 days prior to priming.
Severe stains may require two coats of primer.

Recommended Primers

<table>
<thead>
<tr>
<th>Material</th>
<th>Priming</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaster</td>
<td>4-603</td>
</tr>
<tr>
<td>New Concrete/Masonry</td>
<td>4-603</td>
</tr>
</tbody>
</table>

Application Information

Recommended Spread Rates:

<table>
<thead>
<tr>
<th>Material Type</th>
<th>Wet Microns:</th>
<th>Dry Microns:</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Minimum to</td>
<td>Maximum</td>
</tr>
<tr>
<td></td>
<td>91.4</td>
<td>101.6</td>
</tr>
<tr>
<td>Wet Mils:</td>
<td>3.6</td>
<td>4.0</td>
</tr>
<tr>
<td>Wet Microns:</td>
<td>Minimum to</td>
<td>Maximum</td>
</tr>
<tr>
<td></td>
<td>1.7</td>
<td>1.8</td>
</tr>
<tr>
<td>Dry Mils:</td>
<td>Minimum to</td>
<td>Maximum</td>
</tr>
<tr>
<td></td>
<td>43.8</td>
<td>45.7</td>
</tr>
<tr>
<td>Dry Microns:</td>
<td>Minimum to</td>
<td>Maximum</td>
</tr>
</tbody>
</table>

Application Equipment: Apply with a high quality brush, roller, paint pad, or by spray equipment. Severe stains may require two coats of primer. Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

Airless Spray: Pressure 1700 psi, 0.011" - 0.019" tip
Brush: High Quality Natural Bristle Brush
Roller: 3/8" - 3/4" nap roller cover.

Thinning:
DO NOT THIN.

Packaging:
- 1-Gallon (3.78L)
- 5-Gallon (18.9L)
- Quart (946 mL)

Not all products are available in all sizes.