

**GENERAL DESCRIPTION**

Sico Perma-Flex Clear Topcoat spray paint provides revolutionary technology that gives a final coat of protection for exceptional results and coverage on a wide range of surfaces like wood, plastic, glass and more. It covers surfaces with fewer spray passes and dries within 5 minutes with a flawless, durable clear finish, so your projects can be completed easier and faster.

RECOMMENDED SUBSTRATES

Fabrics/Leather	Vinyl
Ferrous Metal	Wood
Plastic	

FEATURES / BENEFITS

- Dries within 5 Minutes
- Flawless, durable finish
- Maximized UV protection
- No drips or streaks
- Interior/Exterior topcoat

PRODUCT INFORMATION

SPF3040	Clear Semi-Gloss
SPF3041	Clear Matte

PACKAGING

Aerosol Net Weight 340 g

PRODUCT DATA

PRODUCT TYPE:	Lacquer
SHEEN:	Matte, <5 @ 60° Semi-Gloss, 14-20 @ 60°
VOLUME SOLIDS*:	9% +/- 2%
WEIGHT SOLIDS*:	14% +/- 2%
WEIGHT/GALLON*:	6.5 lbs. (2.9 kg) +/- 0.2 lbs. (91 g)
MAX PWMIR*:	< 1.50

*Product data calculated from SPF3040.

COVERAGE: One can covers approximately 2.3 sq. metres (25 sq. ft.). Coverage figures do not include material loss due to surface irregularities and porosity, or material loss due to application method.

DRYING TIME: Dry time @ 21°C (70°F); 50% relative humidity.
To Touch: 5 minutes
To Recoat: 5-10 minutes
Put In Use: 24-48 hours

Drying times listed may vary depending on temperature, humidity, film build, and air movement. Heavier application may take longer.

CLOGGING: If valve clogs, twist and pull off spray tip and rinse in a solvent, such as mineral spirits. Do not stick a pin or other objects in the stem.

CLEANUP: When finished spraying, hold can upside down and spray until clear gas appears, then wipe off tip before storing. Clean up wet paint with mineral spirits or paint thinner.

DISPOSAL: Contact your municipality for guidance on disposal of empty can. Do not burn or place in home trash compactor.

FLASH POINT: -95°C (-139°F)

LIMITATIONS OF USE

Use outdoors or in a well-ventilated area, such as an open garage. Cover surrounding area to protect from overspray. Apply when no precipitation is expected for 24 hours, and when temperature is 10°C (50°F) to 32°C (90°F) and will remain above 10°C (50°F) for the next 24 hours. Avoid spraying in windy, dusty conditions.

Not recommended for use on polyethylene.

GENERAL SURFACE PREPARATION

Surface must be clean and dry. Remove all dust, dirt, mildew, oil, loose peeling paint, and other contaminants. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. Contact a regional Health Canada office for more information.

FABRICS and LEATHER: The surface must be cleaned thoroughly to remove any dust, dirt, and surface contaminants, and then painted.

FERROUS METAL: The surface must be cleaned thoroughly to remove any dust, rust, and surface contaminants, and then painted.

WOOD: Countersink all nails, putty flush with surface. Unpainted wood or wood in poor condition should be sanded smooth, wiped clean.

VINYL and ARCHITECTURAL PLASTIC: Vinyl and similar architectural plastics may present potential adhesion problems. Some plastics made of polyethylene, such as plastic storage bins, are manufactured in a way that may hinder paint adhesion. Product is not recommended for use on polyethylene due to its adhesion properties. For other plastics, test in a hidden area first. Product should be spot applied, allowed to cure overnight, then evaluated for adhesion. If adhesion is good, the application may proceed. Check adhesion by applying a piece of masking tape. When the masking tape is removed, if the coating peels off, the surface must be scuff sanded prior to proceeding to ensure mechanical adhesion. Exterior vinyl and similar plastic composites should not be painted with a color darker than the original color. Painting exterior vinyl or plastic composites with a darker color may cause them to warp.

APPLICATION INFORMATION

Shake can vigorously for 1 to 2 minutes and often during use. Hold can upright 15 to 25 cm (6" to 10") from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Maintain the can the same distance from the surface. Keep the can in motion while spraying. Apply light coats over the entire surface until hiding is achieved, allowing 5 to 10 minutes between coats. Do not saturate surface.

Permissible temperatures during application:

Material: 10 to 32°C (50 to 90°F)

Ambient: 10 to 32°C (50 to 90°F)

Substrate: 10 to 32°C (50 to 90°F)

PRECAUTIONS

EXTREME DANGER VERY FLAMMABLE CONTENTS UNDER PRESSURE IRRITANT. CONTAINER MAY EXPLODE IF HEATED. CONTENTS MAY CATCH FIRE. MAY IRRITATE EYES. Do not smoke. Do not puncture. Do not burn. Do not get in eyes. Use only in a well-ventilated area. Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Store away from heat. Keep out of reach of children. Wear protective gloves and eye/face protection: Chemical splash goggles. Use chemical-resistant, impervious gloves. **Note: These warnings encompass the product series. Prior to use, read and follow product-specific SDS and label information. FIRST AID TREATMENT:** Contains: acetone; toluene; propane; isobutyl acetate; 4-methylpentan-2-one; butanone; ethyl 3-ethoxypropionate; 2-methoxy-1-methylethyl acetate; 2-(propyloxy)ethanol; methyl methacrylate; xylene. If swallowed, call a Poison Control Centre or doctor immediately. Do not induce vomiting. If in eyes, rinse with water for 15 minutes. Sanding and grinding dusts may be harmful if inhaled. Keep container tightly closed and sealed until ready for use. For workplace use, an SDS is available from your retailer or by calling 1-800-463-7426 (Canada). **EMERGENCY SPILL INFORMATION:** (412) 434-4515 (U.S.), (514) 645-1320 (Canada).

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