

**Architectural Coatings**
**SPEEDHIDE® Interior/Exterior Flat Latex**
**Generic Type**

Acrylic Latex

**Tinting and Base Information**

DO NOT TINT.

6-753      Black

**General Description**

SPEEDHIDE® Interior/Exterior Flat Black Latex Paint is formulated for use in theaters, lounges, photo darkrooms (without chemical exposure) and warehouse ceilings to create illusions of lower ceilings. The flat black color resists fading, is easy to apply and blister resistant. Two coats may be applied the same day. Recommended for use on properly prepared interior and exterior metal, wood, cured masonry, aluminum, drywall, cured plaster, shutters, cement composition and plastic surfaces.

**Recommended Uses**

Lounges	Masonry
Photo Darkroom	Primed Metal Surfaces
Theaters	Wood
Warehouse Ceilings	

**Features / Benefits**

Uniform, Flat Black Finish  
 Fade Resistant  
 Blister Resistant  
 Soap & Water Clean-Up

**Limitations of Use**

Apply when air, surface and product temperatures are above 50°F (10°C), and at least 5°F (3°C) above the dew point. Avoid exterior painting late in the day when dew and condensation are likely to form or if rain is threatening. PROTECT FROM FREEZING. Not recommended for use on floors. Drying times listed may vary depending on temperature, humidity and air movement.

**Product Data**

<b>Gloss:</b>	<b>Flat: 0 to 5 (60 &amp; 85°Gloss Meter)</b>
<b>VOC*:</b>	<b>0.80 lbs/gal (96.00 g/L)</b>
<b>DFT:</b>	<b>1.10 minimum to 1.40 maximum mils</b>
<b>Coverage:</b>	<b>400 to 500 sq. ft./gal. (37 to 46 sq. m/3.78L)</b>

Note: Does not include loss due to varying application method, surface porosity, or mixing.

<b>Volume Solids*:</b>	<b>34% +/- 2.0%</b>
<b>Weight Solids*:</b>	<b>46% +/- 2.0%</b>
<b>Viscosity:</b>	<b>80 to 90 KU</b>
<b>Weight/Gallon*:</b>	<b>10.2 lbs. (4.6 kg) +/- 0.2 lbs. (91 g)</b>

**Cleanup:** Soap and Water

\*Product data calculated on product 6-753.

**Drying Time:**

To Touch:	30 minutes
To Handle:	4 hours
To Recoat:	4 hours
To Full Cure:	30 days

**Dry Time @77°F (25°C); 50% relative humidity**

**Flash Point: Over 200°F, (93°C)**

## Architectural Coatings

## SPEEDHIDE® Interior/Exterior Flat Latex

## General Surface Preparation

Surface to be painted must be clean, dry, and free of dirt, loose and peeling paint, mildew, chalk, grease, rust, and other surface contaminants. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Prime all bare wood, metal, and porous surfaces with the appropriate primer. On exterior surfaces, remove and inhibit regrowth of mildew by using MILDEW CHECK® Multi-Purpose Wash, 18-1, by PITTSBURGH® Paints. Before use, be sure to read and follow the instructions and warnings on the label. **WARNING!** If you scrape, sand, or remove old paint, you may release lead dust or fumes. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead). In Canada contact a regional Health Canada office. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

**NEW WOOD:** New wood should be sanded smooth and wiped clean. Any knots or resinous areas should be sealed before painting. Countersink all nails. Putty flush with surface, then prime.

**PREVIOUSLY PAINTED WOOD:** All excessive chalking must be removed and the surface rinsed thoroughly. Remove all loose, peeling, or flaking paint by scraping or sanding. Feather back all rough edges to sound surface by sanding. Prime all bare wood areas.

**CONCRETE BLOCK, CINDER BLOCK, VERTICAL MASONRY:** New concrete should cure for at least 30 days and preferably 90 days prior to priming. Fill block with an appropriate block filler.

**METAL:** Rust and other surface contaminants must be removed from ferrous metals, aluminum, copper, brass, and galvanized steel. Then the surface must be cleaned thoroughly to remove any dust. Prime with appropriate primer.

**GALVANIZED STEEL:** Caution must be used when selecting coatings for use on all galvanized metal surfaces. These substrates may have a factory-applied stabilizer, which is used to prevent white rusting during storage and shipping. Such stabilizers must be removed by either brush blasting, sanding or chemical treatment.

## Recommended Primers

Interior Wood	17-921, 17-955, 17-956
Ferrous Metal	6-208, 6-212, 90-712
Galvanized Steel	6-209, 90-712
Gypsum Wallboard-Drywall	6-2, 9-900, 17-921
Plaster	4-603
Hardboard	17-21
Concrete Masonry Units, Masonry (Block Fillers)	6-7, 6-15, 6-16
Concrete, Masonry (Primers, Sealers)	4-603, 4-808
Exterior Wood	6-800, 6-9, 6-600, 17-921

## Directions for Use

Stir thoroughly before using and frequently during use. USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN. Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

## Permissible temperatures during application:

Material:	50 to 90°F	10 to 32°C
Ambient:	50 to 100°F	10 to 38°C
Substrate:	50 to 100°F	10 to 38°C

## Application Information

## Recommended Spread Rates:

Wet Mils :	3.2 minimum to	4.0 maximum
Wet Microns:	81.3 minimum to	101.6 maximum
Dry Mils :	1.1 minimum to	1.4 maximum
Dry Microns:	28.0 minimum to	35.6 maximum

**Application Equipment:** Apply with a high quality brush, roller, paint pad, or by spray equipment. Where necessary, apply a second coat. Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

**Airless Spray: Pressure 2000 psi, tip 0.015" - 0.021"**

**Brush: Polyester/Nylon Brush**

**Roller: 3/8" - 3/4" nap roller cover.**

## Thinning:

No thinning required. If necessary, up to one pint (473 mL) of water per gallon (3.78 L) may be added.

**Packaging: 1-Gallon (3.78L)  
5-Gallon (18.9L)**

Not all products are available in all sizes.

PPGAF believes the technical data presented is currently accurate: however, no guarantee of accuracy, comprehensiveness, or performance is given or implied. Improvements in coatings technology may cause future technical data to vary from what is in this bulletin. For complete, up-to-date technical information, visit our web site or call 1-800-441-9695.



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