Apply only when air and surface temperatures are above 40°F (4°C) and surface is at least 5°F (3°C) above the dew point. Avoid exterior painting late in the day when dew or condensation can form or if rain is threatening. Do not use directly over alkaline substrates such as "hot" plaster or new concrete. For Professional Use only; Not intended For Household Use. DANGER: Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.pittsburghpaints.com, Spontaneous Combustion Advisory for additional information. Drying times listed may vary depending on temperature, humidity and air movement.

**FAST DRY 35**

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**95-908 Series**

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**HPC/Industrial Maintenance**

**FAST DRY 35 Inhibitive Primers**

<table>
<thead>
<tr>
<th>Generic Type</th>
<th>Tinting and Base Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkyd Resin</td>
<td>Do Not Tint</td>
</tr>
<tr>
<td><strong>General Description</strong></td>
<td></td>
</tr>
<tr>
<td>Recommended for exterior and interior surfaces of ferrous metal, machinery, heavy equipment, piping, and other related industrial surfaces. These primers are fast drying and formulated with inhibitive properties to prevent corrosion. FOR METAL SUBSTRATES ONLY.</td>
<td></td>
</tr>
</tbody>
</table>

**Recommended Uses**

Ferrous Metal

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**Features / Benefits**

- Fully 3.5 VOC compliant
- Fast dry for one hour recoat
- Formulated especially to work with Fast Dry 35 top coats
- Accepts most topcoats
- Performance offset to Federal Standards TT-P-636, TT-P-645, TT-P-664, TT-P-1385

**Limitations of Use**

Apply only when air and surface temperatures are above 40°F (4°C) and surface is at least 5°F (3°C) above the dew point. Avoid exterior painting late in the day when dew or condensation can form or if rain is threatening. Do not use directly over alkaline substrates such as "hot" plaster or new concrete. For Professional Use only; Not intended For Household Use. DANGER: Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.pittsburghpaints.com, Spontaneous Combustion Advisory for additional information. Drying times listed may vary depending on temperature, humidity and air movement.

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**Product Data**

<table>
<thead>
<tr>
<th>Gloss:</th>
<th>Flat</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC*:</td>
<td>3.40 lbs/gal 408.00 g/L</td>
</tr>
<tr>
<td>Coverage:</td>
<td>404 to 808 sq ft/gal (37 to 75 sq. m/3.78L)</td>
</tr>
<tr>
<td>Note:</td>
<td>Does not include loss due to varying application method, surface porosity, or mixing.</td>
</tr>
<tr>
<td>DFT:</td>
<td>1.0 minimum to 2.0 maximum</td>
</tr>
<tr>
<td>Weight/Gallon*:</td>
<td>10.3 lbs. (4.7 kg) +/- 0.2 lbs. (91 g)</td>
</tr>
<tr>
<td>Volume Solids*:</td>
<td>50.4% +/- 2%</td>
</tr>
<tr>
<td>Weight Solids*:</td>
<td>67.1% +/- 2%</td>
</tr>
<tr>
<td>Clean-up:</td>
<td>97-727 PPG Thinner</td>
</tr>
</tbody>
</table>

Results will vary by color, thinning and other additives.

*Product data calculated on 95-908

**Drying Time:**

- To Touch: 30 minutes
- To Handle: 1 hour
- To Recoat: 1 hour

Drying Time @77°F (25°C); 50% relative humidity

**In Service Temperature:**

- Dry Heat (F): 200°
- Dry Heat (C): 93°

**Flash Point:**

- 95-908 68°F, (20°C)
- 95-919 56°F, (13°C)
**General Surface Preparation**

The surface to be coated must be dimensionally stable, dry, clean, and free of oil, grease, release agents, curing compounds, and other foreign materials. The service life of the coating is directly related to the surface preparation. For use on metal surfaces. The minimum surface preparation for rusted or new metal surfaces is SSPC-SP2 Hand Tool Cleaning. WARNING! If you scrape, sand, or remove old paint, you may release lead dust or fumes. LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. In Canada contact a regional Health Canada office. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

PREVIOUSLY PAINTED SURFACES: Old coatings should be tested for adhesion of the existing system and lifting by the proposed topcoat.

FERROUS METAL: The minimum surface preparation is Hand Tool or Power Tool Clean per SSPC-SP2 or SP3.

**HPC/Industrial Maintenance**

**Recommended Primers**

<table>
<thead>
<tr>
<th>Material</th>
<th>Ambient</th>
<th>Substrate</th>
</tr>
</thead>
<tbody>
<tr>
<td>50 to 90°F</td>
<td>10 to 32°C</td>
<td>40 to 130°F</td>
</tr>
<tr>
<td>40 to 100°F</td>
<td>4 to 38°C</td>
<td>4 to 54°C</td>
</tr>
</tbody>
</table>

**Application Information**

**Recommended Spread Rates:***

| Wet Mils  : | 2.0 minimum to 4.0 maximum |
| Dry Mils  : | 1.0 minimum to 2.0 maximum |
| Dry Microns: | 25.4 minimum to 50.8 maximum |

**Application Equipment:** Changes in application equipment, pressures and/or tip sizes may be required depending on ambient temperatures and application conditions. Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

**Conventional Spray:** Fluid Nozzle: DeVilbiss MBC-510 gun, with 704 or 777 or 78 air cap with E or FF tip and needle, or comparable equipment. Atomization Pressure: 55 - 70 Fluid Pressure: Can not specify, dependent on numerous factors.

**Airless Spray:** Pressure: 1500 psi, tip 0.009” - 0.013”

**Brush:** High Quality Natural Bristle Brush

**Roller:** 3/8” nap solvent resistant core

**Spray Equipment:** Changes in application equipment, pressures and/or tip sizes may be required depending on ambient temperatures and application conditions. Spray equipment must be handled with due care and in accordance with manufacturer's recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

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**Brush:** High Quality Natural Bristle Brush

**Roller:** 3/8” nap solvent resistant core

**Thinning:**

Thinning will not be required for most applications. If thinning is necessary and permitted by local VOC regulations, small amounts of, 97-727 Thinner may be used to increase flow for spray application.

**Packaging:**

- 1-Gallon (3.78L)
- 5-Gallon (18.9L)

Not all products are available in all sizes. All containers are not full-filled.