



Highlights

PPG's Envirocyl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Epoxy Acrylic Powder Coatings provide excellent chemical, stain, corrosion resistance and performance properties. This extensive line of Epoxy Acrylic Powders is antiseptically manufactured to meet the increasing requirement demands of the automotive and industrial industries. These sophisticated Epoxy Acrylics are the solution to your smoothness and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Good chemical resistance

Technical Properties

Property	Test Method	Value
Color	_____	White
Appearance		Smooth
Gloss	ASTM D-523	55 - 80 @ 20°
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	60 In.-lbs. Direct 40 In.-lbs. Reverse
Conical Mandrel	ASTM D-522	1/8" Mandrel - No Cracking
Salt Spray	ASTM B-117	500 Hrs. Pass <1/8" Scribe Creep - No Blisters
Humidity	ASTM D-1735	1000 Hrs. Pass <1/16" Scribe Creep - No Blisters

Film Properties were determined using 2.5 - 3.0 mils powder film over zinc phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	15 Minutes at 375 °F Metal Temperature See Cure Curve PCE-001
Specific Gravity:	1.61 ± .05
Theoretical Coverage:	120 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 24 Months

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*

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