



We protect and
beautify the world™

PCSA80106

ENVIROCRON® Powder Coat

Highlights

PPG's Envirocryn™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the automotive and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Exterior durability

Good chemical resistance

Electrostatic Dissipative (ESD) Coatings are ideal for electronics assembly, clean rooms, electronics service and repair or wherever control of static electricity is required

Technical Properties

Property	Test Method	Value
Color	_____	RAL 9003 Signal White
Appearance		Smooth
Gloss	ASTM D-523	80 Minimum @ 60°
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	100 In.-lbs. Direct
Electrical Resistance (Surface)	ANSI/ESD 4.1-1997	10E5 – 10E9 Ohms
Conical Mandrel	ASTM D-522	1/8" Mandrel - No Cracking
Salt Spray	ASTM B-117	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters
Humidity	ASTM D-1735	1000 Hrs. Pass <1/16" Scribe Creep - No Blisters

Film Properties were determined using 2.5 - 3.5 mils powder film over iron phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 400 °F Metal Temperature See Cure Curve PCS-011
Specific Gravity:	1.55 ± .05
Theoretical Coverage:	124 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*

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