



## Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the automotive and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

## Product Features

Available in a wide range of colors and glosses

Excellent Exterior durability

Good chemical resistance

## Technical Properties

Property	Test Method	Value
Color	_____	#347923 GREEN B15274PG90K
Appearance		Smooth
Gloss	ASTM D-523	85 Minimum @ 60°
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	120 In.-lbs. Direct 60 In.-lbs. Direct
Conical Mandrel	ASTM D-522	1/8" Mandrel

*Film Properties were determined using 2.0 - 3.0 mils powder film over CRS with zinc or iron phosphate pretreatment. Impact Resistance and Conical Mandrel were determined at 2.0 mils.*

## Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	15 Minutes at 350 °F Metal Temperature
Add. Bake Information:	This product must be properly cured on clean, dry, properly pretreated substrate(s).
Specific Gravity:	1.28 ± .05
Theoretical Coverage:	151 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out).  
Materials that exceed the recommended shelf life should be tested prior to use.*



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