



Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Low cure capabilities

Exterior durability

Good chemical resistance

ULApproved

Technical Properties

Property	Test Method	Value
Color		HG WHITE POLYESTER
Gloss	ASTM D-523	75 - 90 @ 20°
Gloss	ASTM D-523	85 Minimum @ 60°
Adhesion	ASTM D-3359	100%
Hardness	ASTM D-3363	H Pencil
Impact Resistance	ASTM D-2794	60 In.-lbs Direct 40 In.-lbs. Reverse
Conical Mandrel	ASTM D-522	1/8" - No Cracking
Salt Spray	ASTM B-117	700 Hrs Pass <1/8" Scribe Creep - No Blisters
Humidity	ASTM D-1735	700 Hrs. Pass <1/16" Scribe Creep - No Blisters

Film Properties were determined using 2.0 - 3.0 mils powder film over zinc phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	20 Minutes at 375 °F Metal Temperature See Cure Curve PCT-003
Specific Gravity:	1.64 ± .05
Theoretical Coverage:	117 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*

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