



## Highlights

PPG's Envirocyl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

## Product Features

- Available in a wide range of colors and glosses
- Excellent Exterior durability
- Good chemical resistance
- UL Approved
- Tested and approved to material specification:
- Caterpillar 1E4602 direct to metal

## Technical Properties

Property	Test Method	Value
Color	_____	Black UD
Appearance		Smooth
Gloss	ASTM D-523	72 - 82 @ 60°
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	H - 2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	100 In.-lbs. Direct
Conical Mandrel	ASTM D-522	1/8" - No Cracking
Salt Spray	ASTM B-117	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters
Humidity	ASTM D-1735	1000 Hrs. Pass <1/16" Scribe Creep - No Blisters

*Film Properties were determined using 3.0 - 3.5 mils powder film over iron phosphated pretreated, 22 gauge cold rolled steel test panels (75 - 90 microns). Minimum / Maximum system DFT of 2.6 - 4.8 mils (66 - 122 microns).*

## Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	15 Minutes at 375 °F Metal Temperature See Cure Curve PCT-001
Specific Gravity:	1.54 ± .05
Theoretical Coverage:	125 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 24 Months

*PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.*



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