



### Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

### Product Features

- Available in a wide range of colors and glosses
- Excellent Exterior durability
- Good chemical resistance

### Technical Properties

Property	Test Method	Value
Color		CUSTOM BRONZE
Appearance		Beige
Gloss	ASTM D-523	Smooth
Adhesion	ASTM D-3359	35 - 45 @ 60°
Hardness	ASTM D-3363	100% (5B Pass)
Impact Resistance	ASTM D-2794	2H Pencil (Eagle)
Conical Mandrel	ASTM D-522	100 In.-lbs. Direct
Salt Spray	ASTM B-117	1/8" Mandrel - No Cracking
Humidity	ASTM D-1735	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters

*Film Properties were determined using 2.0 - 3.0 mils powder film over iron phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.*

### Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 400 °F Metal Temperature See Cure Curve PCT-001
Specific Gravity:	1.55 ± .05
Theoretical Coverage:	124 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.*

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