



We protect and
beautify the world™

PCTA49135

ENVIROCRON® 04 Powder Coat

Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Excellent Exterior durability

Good chemical resistance

Specifically formulated to meet the requirements of

AAMA 2604

Technical Properties

Property	Test Method	Value
Color		RAL 7009 Green Gray UD
Appearance		Smooth
Gloss	ASTM D-523	80
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	100 In.-lbs. Direct 100 In.-lbs. Reverse
Conical Mandrel	ASTM D-522	1/8" Mandrel No Cracking
Salt Spray	ASTM B-117	1000 Hrs. Pass* 1/8" Scribe Creep Blister
Humidity	ASTM D-1735	1000 Hrs. Pass* 1/16" Scribe Creep Blister

Film Properties were determined using 2.0 - 3.0 mils powder film over iron phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 400 °F Metal Temperature See Cure Curve PCT-001
Specific Gravity:	1.55 ± .05
Theoretical Coverage:	124 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*

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