PCTA73230
ENVIROCRON® Powder Coat

Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Exterior durability

Good chemical resistance

Technical Properties

Property	Test Method	Value
Color	_____	2018 Ford Stone Grey
Appearance		Smooth
Gloss	ASTM D-523	80 Minimum @ 60°
Adhesion	ASTM D-3359	100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	100 In.-lbs. Direct
Conical Mandrel	ASTM D-522	1/8" Mandrel - No Cracking
Salt Spray	ASTM B-117	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters
Humidity	ASTM D-1735	1000 Hrs. Pass <1/16" Scribe Creep - No Blisters

Film Properties were determined using 2.0 - 3.0 mils powder film over iron phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.For maximum retention of product appearance with exposure to salt spray, humidity, and outdoor weathering top coating with a durable clear is recommended. For maximum chemical resistance top coating with a durable clear is required.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 40 °F Metal Temperature See Cure Curve PCT-001
Specific Gravity:	1.45 ± .05
Theoretical Coverage:	133 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	80 °F Maximum - 12 Months

PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.

* Statements and methods described herein are based upon the best information and practices known to PPG Industries, Inc. ("PPG"). Any statements or methods mentioned herein are general suggestions only and are not to be construed as representations or warranties as to safety, performance, or results. Since the suitability and performance of the product is highly dependent on the product user's processes, operations, and numerous other user-determined conditions, the user is solely responsible for, and assumes all responsibility, risk and liability arising from, the determination of whether the product is suitable for the user's purposes, including without limitation substrate, application process, pasteurization and/or processing, and end use. No testing, suggestions or data offered by PPG to the user shall relieve the user of this responsibility. PPG does not warrant freedom from patent infringement in the use of any formula or process set forth herein. Continuous improvements in coatings technology may cause future technical data to vary from what is in this bulletin. Contact your PPG representative for the most up to date information.

ENVIROCRON and the PPG logo are registered trademarks of PPG Industries Ohio, Inc.