



Highlights

PPG's Envirocyl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

- Available in a wide range of colors and glosses
- Excellent exterior durability
- Good chemical resistance

Technical Properties

Property	Test Method	Value
Color	_____	Translucent Copper
Appearance		Translucent
Gloss	ASTM D 523	85 Minimum @ 60°
Adhesion	ASTM D 3359	100% (5B Pass)
Hardness	ASTM D 3363	2H Pencil
Impact Resistance	ASTM D 2794	120 in-lbs Direct - No flaking 100 in-lbs Reverse - No flaking
Conical Mandrel	ASTM D 522	1/8" Mandrel - No flaking
Salt Spray	ASTM B 117	1000 hrs <1/8" scribe creep No blisters
Humidity	ASTM D 4585 @ 38° C	1000 hrs <1/16" scribe creep No blisters

Film Properties were determined using 3.0 - 4.0 mils powder film over 22 gauge (0.032") cold rolled steel B1000 test panels.

Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 375 °F Metal Temperature See Cure Curve PCT-037
Specific Gravity:	1.22 ± .05
Theoretical Coverage:	158 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	77 °F Maximum - 24 Months

*PPG recommends that all material be used in FIFO order (first in - first out).
Materials that exceed the recommended shelf life should be tested prior to use.*

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