



### Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Ultradurable Polyester Powder Coatings provide a combination of good physical and chemical resistance properties with excellent resistance to outdoor weathering. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

### Product Features

- Available in a wide range of colors and glosses
- Excellent Exterior durability
- Good chemical resistance
- Outgas friendly (OGF)
- Specifically formulated to meet the requirements of AAMA 2604

### Technical Properties

Property	Test Method	Value
Color	_____	OGF RAL 9004 Signal Black
Appearance		Smooth
Gloss	ASTM D-523	85 - 95 @ 60°
Adhesion	ASTM D-3359	Dry: 100% (5B Pass) Wet: 100% (5B Pass) Boiling Water: 100% (5B Pass)
Hardness	ASTM D-3363	2H Pencil (Eagle)
Impact Resistance	ASTM D-2794	Min. 3 mm deformation - tape pull no removal
Abrasion	ASTM D-968	Pass - Coefficient Value Min 20
Salt Spray	ASTM B-117	3000 Hrs. Pass Blister Rating - 8 Minimum Scribe Rating - 7 Minimum
Humidity	ASTM D-2247	3000 Hrs. Pass Blister Rating - 8 Minimum

*Film Properties were determined using 3.0 - 5.0 mils powder film over Alodine (chromated aluminum) test panels.*

### Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	7 Minutes at 350 °F Metal Temperature See Cure Curve PCT-034
Specific Gravity:	1.64 ± .05
Theoretical Coverage:	117 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@ 40-60% RH):	77 °F Maximum - 24 Months

*PPG recommends that all material be used in FIFO order (first in - first out). Materials that exceed the recommended shelf life should be tested prior to use.*



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## Technical Properties

Property	Test Method	Value
Weathering		
South Florida Exposure	Minimum 5 Years	Pass
EMMAQUA NTW	Minimum 1450 MJ	Pass
Chalk Resistance	ASTM D4214A	Pass - No more than 8
Gloss Retention	ASTM D523	Pass - Minimum 30%
Color Retention <sup>1</sup>	ASTM D2244	Pass - < 5.0 DE
Resistance to Erosion	ASTM D224	Pass - Less than 10% film loss
Chemical Resistance		Pass: No color change, no loss of adhesion, no blistering or no visual appearance change
Muriatic Acid	15 minute spot test	
Mortar	24 hour pat test	
Nitric Acid	30 minute vapor test	
Detergent Immersion <sup>1</sup>	38C for 72 hours	
Window Cleaner	10 drops for 24 hours	



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