



We protect and
beautify the world™

PCU90106

ENVIROCRON® Powder Coat

Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Urethane Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Urethane Powders is manufactured to meet the increasing requirement demands of the automotive and industrial markets. These sophisticated Polyester Urethanes are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

Product Features

Available in a wide range of colors and glosses

Exterior durability

Excellent chemical resistance

Recognized under UL1332 "Coatings, organic, for steel enclosures of outdoor use, air conditioning or electrical equipment"

Technical Properties

| Property | Test Method | Value |
|---------------------|------------------------|--|
| Color | _____ | Black Texture 8-4908 |
| Appearance | | Texture |
| Gloss | ASTM D-523 | 7.0 - 12 @ 60° |
| Adhesion | ASTM D-3359 | 100% (5B Pass) |
| Hardness | ASTM D-3363 | 3H Pencil (Eagle) |
| Impact Resistance | ASTM D-2794 | 80 In.-lbs. Direct 80 In.-lbs. Reverse |
| Chemical Resistance | Acetone / MEK / Xylene | 20 Double Rubs - No effect |
| Conical Mandrel | ASTM D-522 | 1/8" Mandrel - No Cracking |
| Salt Spray | ASTM B-117 | 1000 Hrs. Pass <1/8" Scribe Creep - No Blisters |
| Humidity | ASTM D-1735 | 1000 Hrs. Pass <1/16" Scribe Creep - No Blisters |

Film Properties were determined using 2.0 - 3.0 mils powder film over iron phosphated, chrome rinse pretreated, 22 gauge, unpolished cold rolled steel test panels.

Application Data

| | |
|-----------------------|--|
| Application Type: | Electrostatic Spray |
| Recommended Bake: | 10 Minutes at 375 °F Metal Temperature See Cure Curve PCU-013 |
| Specific Gravity: | 1.35 ± .05 |
| Theoretical Coverage: | 143 Sq. Ft. per pound at 1.0 mil |



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